Detailed Technical Specification Portable DC Welding Generator with Standard Accessories.

Detail Product Description: Portable DC Welding Generator with Standard Accessories & AMC (As per Technical Specification / details attached).

Technical Specifications: -

Welding Output Current Working Voltage 20 V - 30V Open Circuit Voltage (OCV) 65 V Current Regulation 60-200 Amps Rectifying Mode Maximum Electrode diameter AC GENERATOR Type Brush less with Rear Earth Magnet Rotor. Rated AC Output Rated AC Output Rated AC Voltage at No Load AC Voltage at Rated load Frequency (Adjustable) STPA Marps Class of Insulation Frequency (Adjustable) Type Test Alternator Fingine Model MM192PY Type Brush less with Rear Earth Magnet Rotor. Rated Output (1 1 1 Amps) AC Voltage at Rated load 240 Volts ± 10 Volts, Single Phase Frequency (Adjustable) S0 TO 60 Hz NFB Amps 12 Amps Class of Insulation F Type Test Alternator Frequency (Adjustable) Model MM192PY Type OHV250 inclined, Single Cylinder, 4 strokes, SJ, Forced Air cooling Type Test (Engine Emission Type Test) Asper GSR353 / Environment Compliance for Emission Maximum Power Bore x Stroke 92 x 67 mm Displacement Starting system Recoil Start / Self Start Ignition system FCI (Transistor Control Ignition) Fuel Tank Capacity Lube. Oil Capacity Lube. Oil Capacity Lubercating New Yes Ampere Meter Yes Goutput Sockets 1 Nos. Costar Wheels (6 inch) Yes Dry Weight (Kgs.) 115 kgs Approx.	DC WELDING	
Working Voltage Open Circuit Voltage (OCV) 65 V Current Regulation Rectifying Mode SCR, Phase Controlled 3-Phase, Rectifying Bridge Maximum Electrode diameter AC GENERATOR Type Rated AC Output Rated Output Current Regulation RC Voltage at No Load AC Voltage at Rated load Prequency (Adjustable) RT Spe Rated AC Specification RT Spe Test Alternator RT Spe Test Alternator Sengine Model Min 192PY Roye Roye Gas Stroke Recoil Start / Self Start Ignition system Recoil Start / Self Start Ignition system Rule Control Recoil Specification Roye Rated Recoil Start / Self Start Ignition system Rule Control Recoil Reco	Welding Output Current	200 Amps
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Type Brush less with Rear Earth Magnet Rotor. Rated AC Output Current 11 Amps AC Voltage at No Load 240 Volts ± 10 Volts, Single Phase AC Voltage at Rated load 220 Volts ± 10 V, Single Phase Frequency (Adjustable) 50 T0 60 Hz NFB Amps 12 Amps Class of Insulation F Type Test Alternator Is-2635: 1997 IR Test, No Load Test, Temperature Rise Test, Commutation Test, Short Circuit Test. Engine Model HM192PY Type OHV250 inclined, Single Cylinder, 4 strokes, S.I, Forced Air cooling Type Test (Engine Emission Type Test) As per GSR535 / Environment Compliance for Emission Maximum Power 16.0 hp @ 3600 rpm Bore x Stroke 92 X 67 mm Displacement 445 cc Starting system Recoil Start / Self Start Ignition system TCI (Transistor Control Ignition) Fuel Standard Petrol 15.5 Liters Continuous Operating Hour Approx. 8 hr. Lube. Oil Capacity 1200 ml Lubricating Oil Consumption 4.3 gm/Hr. PANEL & OTHER STANDARD FEATURES Ampere Meter Nes (0-300 Ampere) AC. Gircuit Protector Yes Engine Oil Protection Electronic Oil Alert & Indicator Fuel Coutput Sockets 1 Nos. Costar Wheels (6 inch) Yes (04 Nos) Mono Rail		
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Type Test Alternator Is-2635: 1997 IR Test, No Load Test / Load Test, Temperature Rise Test, Commutation Test, Short Circuit Test. Engine		*
EngineHM192PYTypeOHV250 inclined, Single Cylinder, 4 strokes, S.I, Forced Air coolingType Test (Engine Emission Type Test) As per GSR535 / Environment Compliance for EmissionCPCB – IIMaximum Power16.0 hp @ 3600 rpmBore x Stroke92 x 67 mmDisplacement445 ccStarting systemRecoil Start / Self StartIgnition systemTCI (Transistor Control Ignition)FuelStandard PetrolFuel Tank Capacity15.5 LitersContinuous Operating HourApprox. 8 hr.Lubricating Oil Consumption4.3 gm/Hr.PANEL & OTHER STANDARD FEATURESAmpere MeterAC. Circuit ProtectorYesA.C. Pilot LampYesEngine Oil ProtectionElectronic Oil Alert & IndicatorFuel Level GaugeYesAC Output Sockets1 Nos.Costar Wheels (6 inch)Yes (04 Nos)Mono RailYes		IS-2635: 1997 IR Test, No Load Test / Load Test, Temperature Rise Test, Commutation Test, Short
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Maximum Power Bore x Stroke 92 X 67 mm Displacement 445 cc Starting system Recoil Start / Self Start Ignition system TCI (Transistor Control Ignition) Fuel Standard Petrol Fuel Tank Capacity 15.5 Liters Continuous Operating Hour Lube. Oil Capacity 1200 ml Lubricating Oil Consumption 4.3 gm/Hr. PANEL & OTHER STANDARD FEATURES Ampere Meter A.C. Circuit Protector A.C. Pilot Lamp Engine Oil Protection Fuel Level Gauge AC Output Sockets 1 Nos. Costar Wheels (6 inch) Mono Rail Pacciol Start / Self Start Recoil Start Recoil Start / Self Start Recoil Start Recoi	per GSR535 / Environment Compliance for	CPCB – II
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Starting system Recoil Start / Self Start Ignition system TCI (Transistor Control Ignition) Fuel Standard Petrol Fuel Tank Capacity Continuous Operating Hour Lube. Oil Capacity Lube. Oil Capacity Lubricating Oil Consumption PANEL & OTHER STANDARD FEATURES Ampere Meter A.C. Circuit Protector A.C. Pilot Lamp Fengine Oil Protection Fuel Level Gauge AC Output Sockets Costar Wheels (6 inch) Mono Rail Yes Electronic Oil Start / Self Start TCI (Transistor Control Ignition) Standard Petrol TCI (Transistor Control Ignition) Standard Petrol TCI (Transistor Control Ignition) Standard Petrol Tell (Transistor Control Ignition) Standard Petrol Fuel Continuous Operating Hour Tell (Transistor Control Ignition) Standard Petrol Toll (Transistor Control Ignition) Fuel (O I (Transistor Control Ignition) Tell (Transistor Control Ign	Displacement	445 cc
Fuel Tank Capacity 15.5 Liters Continuous Operating Hour Approx. 8 hr. Lube. Oil Capacity 1200 ml Lubricating Oil Consumption 4.3 gm/Hr. PANEL & OTHER STANDARD FEATURES Ampere Meter Yes (0-300 Ampere) A.C. Circuit Protector Yes A.C. Pilot Lamp Yes Engine Oil Protection Electronic Oil Alert & Indicator Fuel Level Gauge Yes AC Output Sockets 1 Nos. Costar Wheels (6 inch) Yes (04 Nos) Mono Rail		Recoil Start / Self Start
Fuel Tank Capacity Continuous Operating Hour Approx. 8 hr. Lube. Oil Capacity Lubricating Oil Consumption PANEL & OTHER STANDARD FEATURES Ampere Meter A.C. Circuit Protector A.C. Pilot Lamp Engine Oil Protection Fuel Level Gauge AC Output Sockets Costar Wheels (6 inch) Yes 15.5 Liters Approx. 8 hr. 1200 ml 4.3 gm/Hr. Yes (0-300 Ampere) Yes (0-300 Ampere) Electronic Oil Alert & Indicator Yes 1 Nos. Yes Costar Wheels (6 inch) Yes (04 Nos) Mono Rail	Ignition system	TCI (Transistor Control Ignition)
Continuous Operating Hour Lube. Oil Capacity Lubricating Oil Consumption PANEL & OTHER STANDARD FEATURES Ampere Meter A.C. Circuit Protector A.C. Pilot Lamp Engine Oil Protection Fuel Level Gauge AC Output Sockets Costar Wheels (6 inch) Mono Rail Yes 1200 ml 4.3 gm/Hr. Yes (0-300 Ampere) Yes Electronic Oil Alert & Indicator Yes 1 Nos. Yes Yes 1 Nos. Yes (04 Nos) Yes	Fuel	Standard Petrol
Lube. Oil Capacity Lubricating Oil Consumption PANEL & OTHER STANDARD FEATURES Ampere Meter A.C. Circuit Protector A.C. Pilot Lamp Yes Engine Oil Protection Fuel Level Gauge AC Output Sockets Costar Wheels (6 inch) Mono Rail Yes 1200 ml 4.3 gm/Hr. Yes (0-300 Ampere) Yes (0-300 Ampere) Yes Electronic Oil Alert & Indicator Yes 1 Nos. Yes Yes 1 Nos. Yes (04 Nos)	Fuel Tank Capacity	15.5 Liters
Lubricating Oil Consumption PANEL & OTHER STANDARD FEATURES Ampere Meter A.C. Circuit Protector A.C. Pilot Lamp Yes Engine Oil Protection Fuel Level Gauge AC Output Sockets Costar Wheels (6 inch) Mono Rail 4.3 gm/Hr. 4.5 gm/Hr. 4.6 gm/Hr. 4.6 gm/Hr. 4.7 gm/Hr. 4.7 gm/Hr. 4.8 gm/Hr. 4.8 gm/Hr. 4.8 gm/Hr. 4.8 gm/Hr. 4.8 gm/Hr. 4.9 gm/Hr. 4.9 gm/Hr. 4.2 gm/Hr. 4.2 gm/Hr. 4.2 gm/Hr. 4.3 gm/Hr. 4.3 gm/Hr. 4.2 gm/Hr. 4.2 gm/Hr. 4.3 gm/Hr. 4.2 gm/Hr. 4.2 gm/Hr. 4.3 gm/Hr. 4.2 gm/Hr. 4.2 gm/Hr. 4.2 gm/Hr. 4.2 gm/Hr. 4.2 gm/Hr. 4.3 gm/Hr. 4.2 gm/Hr. 4.2 gm/Hr. 4.2 gm/Hr. 4.2 gm/Hr. 4.3 gm/Hr. 4.2 gm/Hr. 4.2 gm/Hr. 4.3 gm/Hr. 4.2 gm/Hr. 4.3 gm/Hr. 4.3 gm/Hr. 4.2 gm/Hr. 4.2 gm/Hr. 4.3 gm/Hr. 4.2 gm/Hr. 4.2 gm/Hr. 4.3 gm/Hr. 4.3 gm/Hr. 4.3 gm/Hr. 4.2 gm/Hr. 4.2 gm/Hr. 4.3 gm/Hr. 4.3 gm/Hr. 4.3 gm/Hr. 4.2 gm/Hr. 4.3 gm/Hr. 4.5 gm/Hr. 4.5 gm/Hr. 4.5 g	Continuous Operating Hour	Approx. 8 hr.
PANEL & OTHER STANDARD FEATURES Ampere Meter Yes (0-300 Ampere) A.C. Circuit Protector Yes A.C. Pilot Lamp Yes Engine Oil Protection Electronic Oil Alert & Indicator Fuel Level Gauge Yes AC Output Sockets 1 Nos. Costar Wheels (6 inch) Yes (04 Nos) Mono Rail Yes	Lube. Oil Capacity	1200 ml
Ampere Meter A.C. Circuit Protector A.C. Pilot Lamp Yes Engine Oil Protection Fuel Level Gauge AC Output Sockets Costar Wheels (6 inch) Mono Rail Yes (0-300 Ampere) Yes Yes Yes I Nos. Yes (04 Nos) Yes (04 Nos)	Lubricating Oil Consumption	4.3 gm/Hr.
A.C. Circuit Protector A.C. Pilot Lamp Yes Engine Oil Protection Fuel Level Gauge AC Output Sockets Costar Wheels (6 inch) Mono Rail Yes Yes Yes Yes Fuel Level Gauge Yes Yes Yes Yes Yes Yes Yes Y	PANEL & OTHER STANDARD FEATURES	
A.C. Pilot Lamp Yes Engine Oil Protection Electronic Oil Alert & Indicator Fuel Level Gauge Yes AC Output Sockets 1 Nos. Costar Wheels (6 inch) Yes (04 Nos) Mono Rail Yes	Ampere Meter	Yes (0-300 Ampere)
Engine Oil Protection Electronic Oil Alert & Indicator Fuel Level Gauge AC Output Sockets I Nos. Costar Wheels (6 inch) Mono Rail Yes	A.C. Circuit Protector	Yes
Fuel Level Gauge AC Output Sockets 1 Nos. Costar Wheels (6 inch) Mono Rail Yes Yes Yes	A.C. Pilot Lamp	Yes
AC Output Sockets 1 Nos. Costar Wheels (6 inch) Yes (04 Nos) Mono Rail Yes	Engine Oil Protection	Electronic Oil Alert & Indicator
Costar Wheels (6 inch) Mono Rail Yes (04 Nos) Yes	Fuel Level Gauge	Yes
Mono Rail Yes	AC Output Sockets	1 Nos.
	Costar Wheels (6 inch)	Yes (04 Nos)
Dry Weight (Kgs.) 115 kgs Approx.	Mono Rail	Yes
	Dry Weight (Kgs.)	115 kgs Approx.

Battery Specification	12 Volts 25 Ah Size = 190 x 120 x 225 (L x W x H)
STANDARD ACCESSORIES	
AC Plug	1 Pec.
Tool Kit	1 Set
Welder Holder with Cable	1 Set
Earthing Clamp with Cable	1 Set
Oil Funnel	1 No.
Owner's Manual	1 No.
Battery Terminal	1 Set.
Battery Tray & Holding Set	1 Set.

Make.: ADFL Make / EWM HIGHTECH WELDING Make / HPMF.CO Make / L&T Make / VOTIVE Make.

Special Condition: -

- 01) Inspection: By Consignee at Destination. Manufacturer Test Certificate & Warranty Certificate of OEM Required.
- **02)** Warranty: The tenderer will warranty for 12 Months form the Date of Commissioning.
- **03)** Tenderer / Bidder should submit / upload technical specification/ Product Leaflet along with Tender Specific Point wise comparison Chart to provide documentary evidence on mandatory basis as a proof of matching of specifications to procure quality & genuine material otherwise offer will be ignored / Not Accepted.
- **04)** Manufactures Authorised representative shall carry out commissioning of the machine at consignee premises free of cost.
- **05)** CPCB II Report for Quoted Model No: Tenderer Must Submit Engine Emission Type Test (As per GSR 535) / Environment Compliance for Quoted Model No for Emission Certificate at the time of submitting offer otherwise offered will be ignored.
- **06)** Alternator Efficiency Report for Quoted Model No Tenderer Must Submit Alternator Efficiency Report for Quoted Model No at the time of submitting offer otherwise offered will be ignored.
- **07)** IS-2635: 1997 Compliance Certificate for Quoted Model No: Tenderer Must Submit IS-2635: 1997 Compliance Certificate for offer Quoted model No issued by Electronics Regional Testlabrotary (Government of India) at the time of submitting offer otherwise offered will be ignored.
- **08)** Past Performance: Tenderer should submit the list of customers to whom same types of Equipment have been supplied earlier, indicating the type & capacity of the same. While Scrutinizing the Tender offer due weightage will be given to past performance. Non Submission of Past performance Report offer will be Summarily Rejected.
- **09)** Bank Guarantee: Bank Guarantee / Bank FDR towards Performance Guarantee for an Amount of 03 % of Purchase Order value should be submitted for the 12 Month warranty period & the same will be released on completion of Warranty period of 12 Months.
- 10) If the tenderer is not the OEM but a Trader/Dealer he shall submit a valid tender specific authorization letter along with quotation from the Principals/OEM duly stating that he is authorized to quote on his behalf & that the principal/OEM would stand Guarantee/Warrantee for the Product otherwise offer will be ignored.
- **11)** AMC: Tenderer should assure & confirm give undertaking in writing clearly at the time of submitting offer without fail that to take Annual Maintenance Contract (AMC) if required after expiry of warranty period on Chargeable Basis for further 24 Months failing which offer will be ignored / Not Accepted.

Important Note: - Clause wise compliance to be written as either as "complied" or as "Deviated" in a print out of the above and its scanned copy should be mandatorily uploaded with the offer. If incomplete information Item wise in the above-mentioned point/Issues is received it will be concluded that the offer is Unresponsive & offered will be Ignored.